
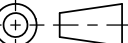
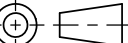


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ANY DISCLOSURE IN PART OR AS A WHOLE TO  
ANY UNAUTHORIZED PERSON IS SPECIFICALLY  
PROHIBITED.

NEXT ASSEMBLY		PROJECT		REVISIONS				
500-302000-301		500 VARIOUS		REV.	DESCRIPTION	REV BY	DATE	APPV

NOTE:  
1. ALTERNATE MATERIALS  
AL 6061-T6, T651 PER AMS 4117 OR AMS-QQ-A225/8  
AL 6061-T6, T6510, T6511 PER AMS 4150, 4173 OR AMS-QQ-A-200/8

<div>- DO NOT SCALE DRAWING - UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES REMOVE ALL BURRS &amp; BREAK SHARP EDGES</div>			SIGNATURE		DATE		<div>13340 N.E. Whitaker Way Portland, Oregon 97230 Ph. 503.257.3511</div>		
			DRAWN BY: D KRUTHOFF		DATE: 7/26/13				
TOLERANCES									
MACHINE FINISH  63/√	DIMENSIONS: X.X ±.1 X.XX ±.01 X.XXX ±.005		PROJECTION:  		CHECKED BY:		DATE:		
					D WRIGHT		2/12/14		
					PRODUCTION CONTROL:		DATE:		
MATERIAL  1	AL 6061-T651, T62 PER AMS 4025, 4027 OR AMS-QQ-A- 250/11				J RODRIQUEZ		2/11/14		
					ENGINEER APPROVAL:		DATE:		
					D CORNELIUS		2/12/14		
FINISH	ANODIZE PER MIL-A-8625 TYPE II, CLASS 2, BLACK DYE		ESTIMATED WEIGHT:  0.018 Lbs		SIZE:  B		DRAWING NO.  500-302021		REV  IR
DRAWING FILE NAME: 500-302021	SCALE:  2:1	MODEL FILE NAME: 500-302021	SHEET 1 OF 1						